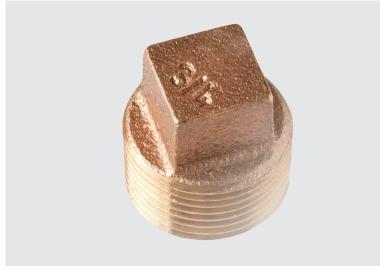


GUNMETAL SERVICE FITTINGS DATA SHEET

# **GUNMETAL SERVICE FITTINGS**









## **GUNMETAL SERVICE FITTINGS**

EBCO - Service Connections

The EBCO range of gunmetal service fittings covers a variety of pipe material and sizes.

Fittings for steel threaded pipe,  $\frac{1}{2}$ " to 2" BSP - Pipe Fittings

Fittings for copper pipe, 15mm to 54mm - EBCO-S

Fittings for metric and imperial PE pipe, 20mm (½") to 63mm (2") - EBCO-B

PE x lead adaptors, ½" 7lb to 1" 16lb lead - EBPAK

#### **Benefits**

Made from corrosion immune materials, EBCO gunmetal service fittings will provide years of trouble free service in even the most arduous of ground conditions.

The extensive range offered covers the majority of operational requirements, connecting Lead, Copper, Iron and PE pipes All products are approved to the WRAS acceptance criteria.

### **General application**

#### **Gunmetal Threaded Pipe Fittings**

The EBCO range of traditional gunmetal pipe fittings for threaded pipe is robust and contains a wide variety of product types and sizes. The fitting's threads are to BS21, (BS EN 10226) and BS EN ISO 228, (BS2779) and products are available in sizes ½" to 2". All fittings are WRAS approved.

# EBCO-S Gunmetal Type B, Table Y Copper Compression Fittings

The robust and easy to use EBCO range of Type B copper adaptors are manufactured in gunmetal and conform to BS 864 Part 2 Type B. These fittings are suitable for use with half hard copper tube to BS 2871 Part 1 Tables X and Y.

# EBCO-B Gunmetal Compression Fittings for PE pipe

The EBCO-B connection is a traditional compression fitting for use on metric or imperial PE pipes from 20 to 63mm and their imperial equivalents.

### EBPAK Compression Adaptor For Lead x PE Pipe

The EBPAK Lead adaptor from EBCO provides a simple to install, quick and reliable way of connecting a variety of existing lead service pipe to 20mm, 25mm, or 32mm PE pipe. The fitting combines the tried and tested EBCO Push Fit connection with a lead clamping joint to securely connect the two pipes.

#### **Safety**

As with all industrial products it is important to take adequate safety precautions such as the use of adequate protective clothing like gloves, overalls, eye protection and safety footwear during use, maintenance and installation.

#### **Technical help**

For further product specifications, technical data and general information please contact us.











# **GUNMETAL SERVICE FITTINGS**

EBCO - Threaded Pipe Fittings and Copper Fittings

#### **Gunmetal Threaded Pipe Fittings**

The EBCO range of traditional gunmetal pipe fittings for threaded pipe is robust and contains a wide variety of product types and sizes. Pipe threads are to BS21 and products are available in sizes ½" to 2" and all fittings are WRAS approved.

#### **Benefits**

Made from corrosion immune gunmetal, EBCO threaded pipe fittings will provide years of trouble free service in even the most arduous of ground conditions

The extensive range of EBCO threaded pipe fittings will cover the majority of operational needs.

#### **Technical Data**

Sizes: ½" to 2"

Thread Types: BS21, (ISO-EN 10226

BS EN ISO 228, (BS2779)

Material: Gunmetal



Equal Female Tee BS21, (BS EN 10226)



Square Headed Plug BS21, (BS EN 10226)



Equal Socket, BS21, (BS EN 10226)



HexBush.
Ext. threads: BS21, (BS EN 10226)
Int. threads: BS EN ISO 228, (BS2779)



Reducing Socket, BS21, (BS EN 10226)



Equal Hexagon Nipple, BS21, (BS EN10226) & BS EN ISO 228, (BS2779)



Equal 90° Female Elbow BS21, (BS EN 10226)



Reducing Hexagon Nipple, BS21, (BS EN10226) & BS EN ISO 228, (BS2779)

#### **Gunmetal Type B Copper Compression Fittings**

The robust and easy to use EBCO range of Type B copper adaptors are manufactured in gunmetal and conform to BS 864 Part 2 Type B. These fittings are suitable for use with half hard copper tube to BS 2871 Part 1 Tables X and Y.

#### **Benefits**

Made from corrosion immune gunmetal, EBCO Type B Copper Tube Fittings will provide years of trouble free service in even the most arduous of ground conditions.

The extensive range offered covers the majority of operational requirements.

#### **Technical Data**

Sizes: ½" to 2"

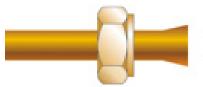
Material: Gunmetal

Thread Types: BS EN 10226, (BS21) or BS EN ISO 228, (BS2779)



## **Gunmetal Type B Copper Compression Fittings Assembly Instructions**

Disassemble the end of the fitting to be connected, slide the integral compression nut and ring (1) assembly over the pipe end. Using an appropriately sized flaring tool (2) bell out the end of the copper pipe. Re assemble the fitting ensuring that the pipe sits snugly against the cone on the fitting body (3). Tighten the compression nut fully to create a end load resistant and watertight connection. The connection is now made.













# **GUNMETAL SERVICE FITTINGS**

EBCO - Compression Fittings for PE pipe

#### **EBCO-B - Fittings for PE Pipe**

The EBCO-B connector is designed for use with PE pipes. The fitting is made from corrosion immune gunmetal so will give many years of trouble free service in even the most aggressive of ground conditions and the seal created is secure, providing a leek free connection.

This security combined with the products robust gunmetal construction offers customers the knowledge that any connections made using the EBCO-B are secure, robust and reliable.

The EBC0-B compression fitting can be used on either metric or Imperial PE pipes from 20mm to 63mm in diameter. (Please specify pipe type and class when ordering to enable the correct product to be supplied)

Made from corrosion immune gunmetal, EBCO-B compression fittings will provide years of trouble free service in even the most arduous of ground conditions.

The extensive range of EBCO-B compression fittings covers the majority of operational requirements with stopcocks and ferrules also being available with the EBCO compression outlet.

#### **Technical Data**

Sizes:20mm (½") to 63mm (2")
Thread Types: BS21, (BS EN 10226)
BS EN ISO 228

Body & thrust nut: Gunmetal BS EN 1982:2017 CC491K Serrated inserts:Copper Compression gland: EPDM Friction washer: Polypropylene

#### Range

Ferrules

Material:

Equal Connectors
Reducing Connectors
Male Threaded Adaptors
Female Threaded Adaptors
Equal-Tees
Un-equal Tees
90° Elbows
Stopcocks

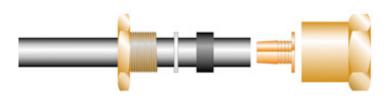








Ensure the pipe is cut square then disassemble the end of the fitting to be connected, slide the thrust nut (1) then the friction washer (2), then the compression gland (3) over the end of the pipe to be connected. Insert the serrated insert (4) into the pipe and securely hammer it fully home with a soft faced mallet. Place the end of the pipe into the fitting's body (5) and screw the thrust nut fully into the body, securely locating the friction washer and sealing rubber inside the body of the fitting. Once the thrust nut has been hand tightened use a spanner and tighten fittings for pipes or tube above 12mm and up to and including 28mm nominal bore at 40 Nm (20mm 25mm 32mm) and fittings for pipes or tube above 28mm nominal bore at 55 Nm.



The technical data and performance may be modified without prior notice depending on the technical advances.